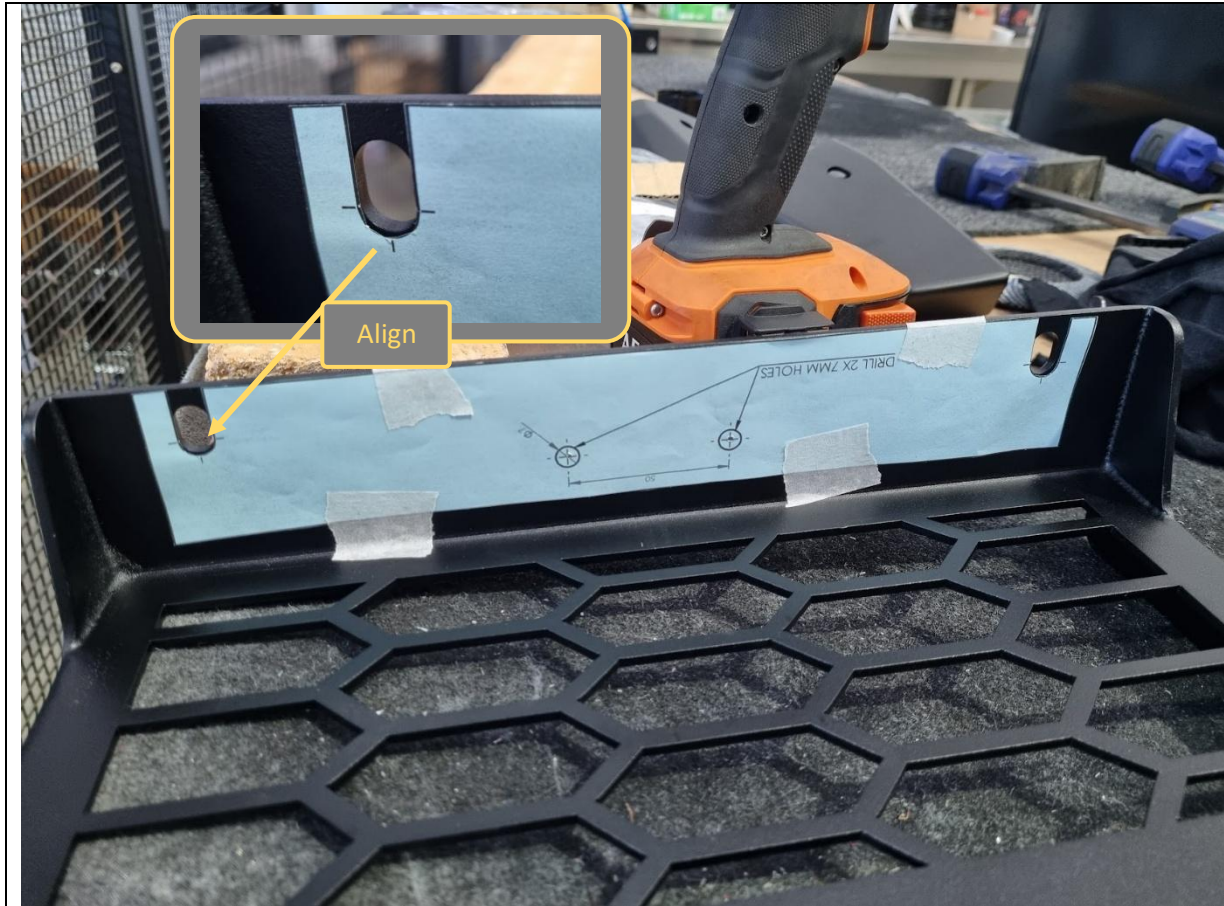


1. This supplementary instruction is for retro-fitting the camera relocation kit (SKU: TB-ISU-CAM-BRKIT) to an older revision Mazda BT-50 MY25 facelift front bar (SKU: FB-MBT-TF-25-PR-ASM0 or FB-MBT-TF-25-TOR-ASM0).
2. To determine if you need to re-work the bull bar, check if there are mounting holes on the centre section of the bull bar winch opening, and on the mesh fairlead (inset photo).
3. If no mounting holes are present, re-work is required. Do this before anything gets fitted into the bull bar. Follow the remainder of this supplementary instruction.

TOOLS REQUIRED

FASTENERS



- Go to the BT-50 MY25 Predator or Toro product page at <https://offroadanimal.com.au/> and download the “BT-50 Camera Relocation Hole Drilling Template” document.

Print it out on A4 at 100% scale.

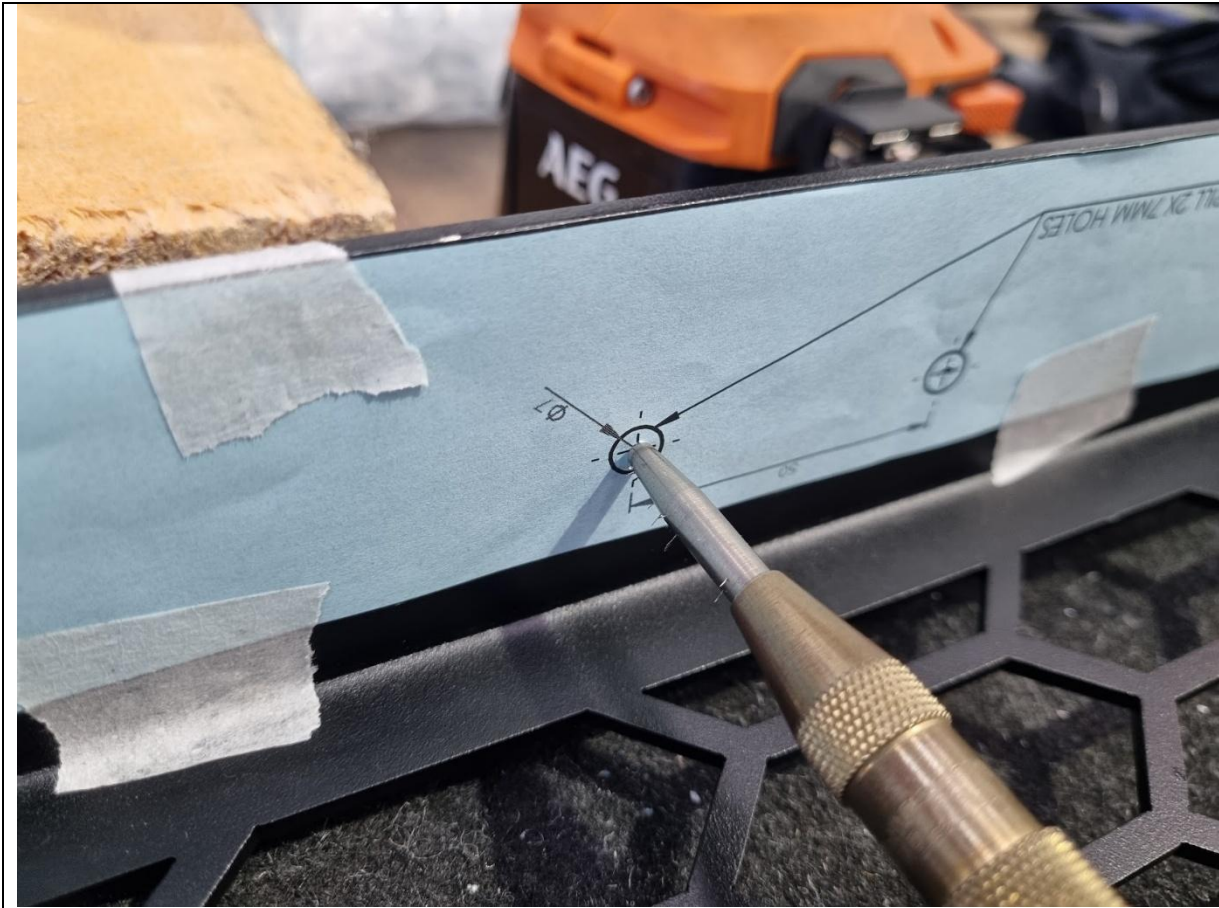
- Cut out the template and align it onto the top face of the mesh fairlead, as shown.

Make sure the slots and top edge are aligned.

TOOLS REQUIRED

Scissors
 Masking tape

FASTENERS

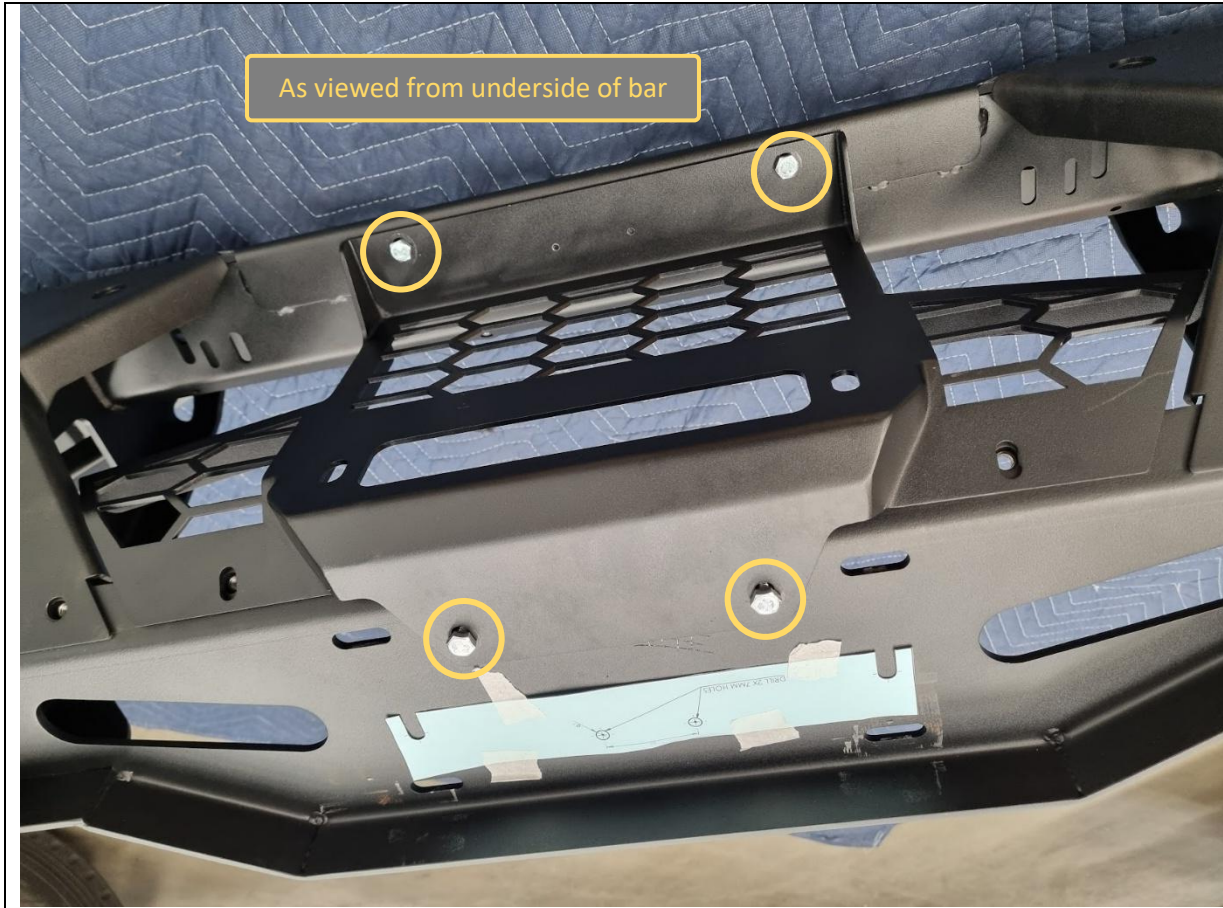


6. Mark out the 2x holes to be drilled using a centre punch.

TOOLS REQUIRED

Centre punch

FASTENERS



7. Bolt the mesh fairlead to the bull bar using M8 hardware (doesn't matter which bolts at this stage).

TOOLS REQUIRED

Tools for M8

FASTENERS

M8 bolts



8. Use a 7mm drill bit (or smaller size for pilot hole if desired) and drill out the 2x marked holes, through both the mesh fairlead and bull bar.

TOOLS REQUIRED

Electric drill
 7mm drill bit
 Safety glasses

FASTENERS



9. Unbolt the mesh fairlead from the bar.
10. Clean up any burrs with a deburring tool.
11. Clean up any residues if present with chemical solvent.
12. Then paint the holes with black paint to prevent rust.
13. Once paint is dry, carry on with fitment as usual.

TOOLS REQUIRED

- Deburring tool
- Solvent
- Black paint

FASTENERS